

DEC 20 2005

67,014-008

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant: Ormachea, et al.  
Serial No.: 10/762,707  
Filed: 01/22/2004  
Group Art Unit: 3723  
Examiner: Smith, James G.  
Title: ASSEMBLY MACHINE WITH SPATIAL  
POSITIONING CONTROL


**DECLARATION UNDER 37 C.F.R. 1.131**

I, Raymond Ormachea, declare the following:

I am an inventor on this application with my co-inventor, Robert Bailey. We reduced our invention to practice prior to October 9, 2002.

Exhibit A attached to this Declaration is a copy of an invoice regarding a machine that we built that was completed before October 9, 2002. That machine had support members, position indicators and a controller that determines every position of a tool as stated in the claims of our patent application.

I declare that all statements made of my own knowledge are true and that all statements made on information and belief are believed to be true. I acknowledge that any willful false statements are punishable by fine or imprisonment or both (18 U.S.C. 1001) and may jeopardize the validity of the application or any patent issuing thereon.

  
Raymond Ormachea

Dated: 12-20-05

N:\Clients\AUTOMATED SOLUTIONS\VP00008\PATENT\Declaration - Ormachea 12-05.doc



DEC 20 2005

67,014-008

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: Ormachea, et al.  
Serial No.: 10/762,707  
Filed: 01/22/2004  
Group Art Unit: 3723  
Examiner: Smith, James G.  
Title: ASSEMBLY MACHINE WITH SPATIAL  
POSITIONING CONTROL

DECLARATION UNDER 37 C.F.R. 1.131

I, Robert Bailey, declare the following:

I am an inventor on this application with my co-inventor, Raymond Ormachea. We reduced our invention to practice prior to October 9, 2002.

Exhibit A attached to this Declaration is a copy of an invoice regarding a machine that we built that was completed before October 9, 2002. That machine had support members, position indicators and a controller that determines every position of a tool as stated in the claims of our patent application.

I declare that all statements made of my own knowledge are true and that all statements made on information and belief are believed to be true. I acknowledge that any willful false statements are punishable by fine or imprisonment or both (18 U.S.C. 1001) and may jeopardize the validity of the application or any patent issuing thereon.

  
Robert Bailey

Dated: 12/20/05

N:\Clients\AUTOMATED SOLUTIONS\IP00008\PATENT\Declaration - Bailey 12-05.doc

## EXHIBIT A

**Automated Solutions**

Automated Solutions Inc.  
15019 Technology Dr.  
Shelby Twp. MI 48315  
Phone 586-532-3600  
Fax 586-532-3601

**Invoice**

DATE	INVOICE #
2/4/2002	10812

**PAID**

<b>BILL TO</b>			<b>SHIP TO</b>		
Novem Car Interior Design, Inc. 7610 Market Street Canton, MI 48187			Novem Car Interior Design, Inc. 7610 Market Street Canton, MI 48187 ATTN: KURT WOZNAK		
<b>P.O. NUMBER</b>	<b>TERMS</b>	<b>SHIPPED</b>	<b>DUE DATE</b>	<b>VIA</b>	<b>JOB #</b>
618	Net 30	1/28/2002	3/6/2002		2600
<b>QUANTITY</b>	<b>DESCRIPTION</b>		<b>PRICE EACH</b>	<b>AMOUNT</b>	
1	POKE A YOKE LOCKOUT FIXTURE				
<b>Total</b>					